



Specifications:

UL/CSA recognized 125° C 600 V (VW-1) AMS-DTL-23053/5 Class 1

(with exception to dimensions and longitudinal change)

Recommended Printer & Ribbon:

SumiMark® Marking System Models III or IV Ribbon SumiMark® SM3

Print Performance:

Adherence: SAE-AS5942 MIL-STD-202G, Method 215J Store in original packaging

SM3-23 3:1 Shrink Ratio Overexpanded Polyolefin

Product Overview:

SumiMark® SM3-23 heat shrink tubing is a markable product, manufactured to the highest quality standards. SumiMark® SM3-23 tubing meets material requirements of AMS-DTL-23053/5 Class 1, with exception to dimensions and longitudinal change and is UL/CSA recognized 125° C 600 V (VW-1). This product also meets print adherence requirements of SAE-AS5942, when used in conjunction with SumiMark® Marking Systems and SumiMark® ribbons.

Applications:

- Wire identification
- Strain relief
- Wire protection
- Abrasion protection
- Fluid resistance

Product Features:

- 3:1 Shrink Ratio
- Operating temperature range –55°C to +135° C and up to 200° C for short durations
- Continuous format for cut-to-length requirements and cost savings
- RoHS/RoHS2 compliant
- Colors—white, black, yellow. Others upon request.

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3:1 Shrink Ratio **Overexpanded Polyolefin**

Technical Specifications:

Property	Test Method	Requirement
Tensile strength (psi) Elongation (%) Specific gravity Low temperature flex (-55° C) Heat shock (250° C, 4 hrs.) Heat resistance (175° C, 168 hrs.)	ASTM D 638 ASTM D 638 ASTM D 792 AMS-DTL-23053 AMS-DTL-23053	1500 min. 200 min. 1.35 max. no cracking no cracking
Elongation (%) Secant modulus(psi)	ASTM D 638 ASTM D 882	100 min. 2.5 X 10 ⁴ max.
Longitudinal change (%)	AMS-DTL-23053	+5, -15
Electrical: Dielectric strength (volts/mil) Volume resistivity (ohm-cm)	ASTM D 876 ASTM D 876	500 min. 1.0 X 10 ¹⁴ min.
Chemical: Corrosion (175° C, 16 hrs.) Water absorption (%) Fluid resistance (23° C, 24 hrs.) Tensile strength (psi) Flammability	AMS-DTL-23053 ASTM D5 70 AMS-DTL-23053 AMS-DTL-23053	no corrosion 0.5 max. 1000 min. Pass
Shrink temperature, nominal		90° C

Specification references:

SAE AS5942

UL-224 125° C , 600 V, VW-1 File E48762 YDPU2

CSA

Standard Sizes:

	ID Min	ID Min (As Supplied)		ID Max (After Recovery)		Wall Thickness Nom (After Recovery)	
Size	Inch	MM	Inch	MM	Inch	MM	
1/16	.063	1.6	.021	0.5	.020	0.50	
1/8	.125	3.2	.043	1.1	.024	0.60	
3/16	.188	4.8	.063	1.6	.026	0.65	
1/4	.250	6.4	.083	2.1	.028	0.70	
3/8	.375	9.5	.122	3.1	.031	0.80	
1/2	.500	12.7	.165	4.2	.033	0.85	
3/4	.750	19.1	.248	6.3	.039	1.00	
1	1.00	25.4	.327	8.3	.048	1.20	

Standard Colors: White, Black, Yellow. Other colors available per factory quote and acceptance.

Standard Package: Spooled

Size 1/4 **How to Order:** Type of Material Color **Packaging** Example: SM3-23 Black

